1	Characteristics, Properties, Analytical and Bio-analytical methods of Enzalutamide: A
2	Review
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Abstract:

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EZA (ENZ) is an efficient second-generation androgen receptor inhibitor accustomed 26 treat metastatic castration-resistant prostate cancer (mCRPC). It absolutely was developed by 27 Medivation and Astellas and approved by the FDA in 2012 under the brand name of 28 XtandiTM. EZT has three major anticancer mechanisms, which inhibit the binding of 29 androgens to the ligand-binding domain of androgen receptors (AR); inhibit nuclear 30 translocation of AR; inhibit binding of AR to DNA. It shows the reduced expression of 31 32 androgen receptor-dependent genes, decreased growth of prostate cancer cells, and induction of cancer cell death and tumour regression. As a result, the survival rate of patients with 33 mCRPC is increased. As EZA holds great importance in anticancer therapy, hence, it's 34 necessary to compile the various analytical and bio-analytical methods to monitoring the 35 bioequivalence, bioavailability and therapeutic monitoring of a drug during patient follow-36 ups. Thus, this study presents a comprehensive literature review on characteristics, properties, 37 analytical and bio-analytical methods in several matrices which include formulations, 38 biological fluids, and drug delivery systems. 39

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Keywords: Enzalutamide, mCRPC, androgen receptor inhibitor, Analytical methods, Bioanalytical methods

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1. Introduction

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Prostate cancer is that the second most common cancer in men, with an estimated 31,620 50 deaths and 174,650 cases in the US during 2019. Nearly 60% of cases are diagnosed in men 51 over the age of 65, the disease seldom occurs before the age of 40.[1] Early in their 52 53 development, prostate cancers required relatively high levels of male sex hormones i.e., 54 androgens to grow. The testes are the main origin of androgens, and treatments that stop the 55 testes from generating male sex hormones known as Androgen Deprivation Therapy (ADT). Hence, most of the prostate cancers depend on androgen (testosterone-male sex hormone) 56 and the androgen receptors (AR) for their development and survival. The AR regulates the 57 expression of many of genes in response to binding androgen. [2] 58 There are two important therapeutic approaches employed in ADT: the primary is to 59 decrease the androgen levels by either chemical or surgical castration, and also the second is 60 61 to inhibit androgen from binding to the androgen receptors by the utilization of a competitive inhibitor called antiandrogen. [3] The first-generation antiandrogens were developed in the 62 early 1990s for prostate cancer like Flutamide, Bicalutamide, Nilutamide, etc. Reduction of 63 circulating levels of androgen (testosterone) by 90% within 24 hrs is accomplished by 64 surgical castration. In chemical castration uses analogs of luteinizing hormone-releasing 65 hormone (LH-RH) to stop prostate cancer. The drugs used as LH-RH agonists are leuprolide 66 acetate and goserelin acetate.[4] 67 68 After primary treatment with surgical or chemical castration, most of the patients 69 inevitably reach to a state of the disease named as metastatic castration-resistant prostate cancer (mCRPC) that's associated with tumour development with a median survival of less 70 than 2 years. [5] Antiandrogens and LH-RH agonists are the front line of hormone therapy for 71 advanced prostate cancer, although it's not curative. Recently, new therapy options for 72

73 mCRPC with different mechanisms of action are available like targeting androgen receptor signaling viz abiraterone acetate. [6] Besides, second-generation androgen receptor antagonists 74 like, EZA, apalutamide and darolutamide, etc. are developed for mCRPC treatment, which 75 ultimately inhibits tumor growth and proliferation. Also, these drugs increased quality of life 76 and overall survival in mCRPC patients.[7] 77 Recently, non hormonal therapies were approved for mCRPC include sipuleucel-T 78 (immunotherapy).^[8] and radium-223.^[9] Unfortunately, these non hormonal therapies only 79 80 increase survival time by some months with patients succumbing to mCRPC. Hence, the research for new approaches to block the transcriptional activity of the AR is that the main 81 focus of current drug development programs. This highlights the trend to develop drugs with 82 83 novel mechanisms of action and potentially different mechanisms of resistance compared with antiandrogens. 84 85 2. EZA Enzalutamide (earlier referred to as MDV-3100 & ASP-9785) is an efficient second-86 generation androgen receptor inhibitor accustomed treat mCRPC. It was developed by 87 Medivation and Astellas and approved by the FDA as a new drug in 2012 under the name of 88 XtandiTM. The formulation of ENZ is available as liquid-filled soft gelatin capsules. Each soft 89 gelatine capsule contains 40 mg of ENZ as a solution in caprylocaproyl polyoxylglycerides. It 90 is administered at a fixed oral dose of 160 mg once daily (OD) regardless of body surface 91 92 area, age, and clinical condition.[10] 2.1 Physicochemical properties 93 Enzalutamide is chemically, 4-{3-[4-cyano-3-(trifluromethyl) phenyl]-5,5-dimethyl-94

4-oxo-2-thioxoimidazolidin-1-yl}-2-fluoro-N-methylbenzamide. It is an achiral compound,

therefore no stereoisomerism is observed. A single polymorphic form has been observed

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97 which is consistently produced by the manufacturing process. The drug substance melts at

98 201°C. EZA is a white crystalline non-hygroscopic solid, practically insoluble in water,

sparingly soluble in methanol, and soluble in acetonitrile and dimethyl sulfoxide between pH

100 1 and 11.[11]

2.2. Biological properties

Enzalutamide is a small molecule with no ionizable groups at biologically relevant pH, therefore, EZA solubility isn't affected by pH over the physiological range. EZA exhibits low aqueous solubility (≤2.0 mg/mL at relevant pH range), high permeability across Caco-2 monolayers (mean apparent permeability coefficient ≥31x10-6 cm/sec), and isn't a substrate for P-glycoprotein. Due to its low solubility and high permeability, EZA is a biopharmaceutics classification system (BCS) class 2 drug substance. The EZA and its reactive metabolites i.e., N-desmethyl EZA and carboxylic acid derivatives are highly protein-bound 97-98% and 95%, respectively. To

3. Mechanism of action

EZA is among several hormone therapies that are developed to forestall the androgenfuelled growth of castrate-resistant prostate cancers. EZA has three major anticancer
mechanisms, which inhibit binding of androgens to the ligand-binding domain (LBD) of AR;
inhibit nuclear translocation of AR; inhibit binding of AR to DNA; inhibit interactions of AR
with co-activators and also suppress prostate cancer cell growth by activating the TGF-β
pathway. [13-15] It's a competitive inhibitor of dihydrotestosterone, the active metabolite of
testosterone. [7] EZA acts to induce apoptosis to decrease tumour volume furthermore the
proliferation of cancer cells. [15-16] However, most prostate cancers eventually become castrate
resistant that's, they can grow even when androgen levels in the blood are very low. ADT
doesn't block the production of the small amount of androgen that's made by the adrenal

glands and by prostate cancer cells themselves, and this low level is sufficient to fuel the growth of castrate-resistant prostate cancers. Overall, compared with other anti-androgen, it shows the reduced expression of androgen receptor dependent genes, decreased growth of prostate cancer cells, and induction of cancer cell death and tumor regression. As a result, the survival rate of patients with mCRPC is increased. [16]

3.1. ADME studies of ENZ

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EZA is metabolized by CYP2C8 and CYP3A4. The two basic metabolites found in human plasma were N-desmethyl enzalutamide and a derivative of carboxylic acid. Ndesmethyl enzalutamide is an active metabolite formed by means of CYP2C8 metabolism. In contrast, the metabolite of carboxylic acid is inactive. At steady state, N-desmethyl enzalutamide circulates at approximately the same plasma concentration as EZA, while the carboxylic acid metabolite is approximately 25 % lower in vitro assays. In addition, EZA is mainly eliminated by hepatic metabolism, while renal excretion is an insignificant elimination route for EZA and its active metabolite, N-desmethyl enzalutamide. [3,17] But, renal excretion is therefore an important pathway for the metabolite of carboxylic acid. EZA and N-desmethyl enzalutamide have half-lives of 5.8 and 8.6 days when taking a daily oral dose of 160 mg in combination with LH-RH analogs, respectively.[3] Therefore, patients treated with 160 mg once daily reached the steady-state concentrations after approximately Median steady-state trough plasma concentrations of EZA, None month of dosing. desmethyl enzalutamide, and enzalutamide carboxylic acid are 11.4 mg/mL, 13.0 mg/mL, and 8.44 mg/mL, respectively. Since, the pharmacokinetics of EZA and the also active metabolite N-desmethyl enzalutamide are rarely affected by hemodialysis, EZA seems to be a viable treatment strategy for patients with end-stage renal disease undergoing hemodialysis.[18]

4. Synthetic Methods:

Many synthesis routes of ENZ have been reported previously.^[19-23] Xingling Ma et.al. elucidated structures of the impurities, degradation products and their mechanistic pathways.^[24] Zhou et.al. also proposed mechanistic pathway for the formation of EZA impurities and their pathways.^[26] Fig. 1 shows schematic representation of impurities and their path way of formation.

Table.1: Impurities and their pathway of formation

5. Analytical Methods

The development of analytical methods for quality control of drugs and pharmaceuticals is a requirement for industries and laboratories. That maintains the product quality and consumer trust. Moreover, analytical methods also play an important role in the pharmaceutical industry, being present from the stages of initial drug synthesis to postmarketing steps. Various analytical methods were reported in the literature not only to detect drugs separately but also in combination with other drugs. The analytical and bio analytical methods used for determination of Enzalutamide are presented in **Table 2**.

A HPLC method was developed for elucidation of structures of EZA impurities. [24]

Determination of Related Substances in EZA Bulk Drug by HPLC. [25] Zhou et.al. determined potential impurities formed from the synthetic route and forced degradation studies. [26] HPLC method was developed for quantification of EZA pure drug substance. [27] Zamir et.al.,

developed a validated UV spectroscopic methods for determination of EZA in pure and 169 pharmaceutical dosage form. [28] A stability indicating RP-LC method and UV-Visible 170 spectroscopic method for EZA in bulk and synthetic mixture was reported. [29-30] 171 Quantification of newly discovered anti-cancer drug EZA in bulk and synthetic mixture by 172 stability indicating TLC method. [31] 173 6. Bio-analytical Methods 174 Bioanalysis plays a vital role in the ongoing drug development. The literature review 175 showed that the majority of published methods were LC-MS/MS-based bio-analytical 176 methods for quantification of EZA, metabolites and combination drugs. Determination of 177 EZA by LC-MS method in spiked plasma samples [32]. Estimation of EZA and its active 178 metabolite N-desmethyl enzalutamide in biofluids by LC-UV^[33], LC-MS ^[34-37], In addition to 179 EZA, abiraterone and their matabolites were determined in plasma samples by LC-MS-180 MS. [38] Simultaneous quantitation of abiraterone, EZA, N-desmethyl enzalutamide, and 181 bicalutamide in human plasma by LC-MS/MS. [39], along with other drugs UPLC-MS-MS. [40] 182 7. Pharmacokinetic Studies 183 Pharmacokinetic analysis plays a vital role in clinical studies, which in turn related to 184 analytical techniques behaviour. The pharmacokinetic studies of EZA [17-18] in rat plasma 185 using LC-MS-MS [41], along with other second generation non-steroidal antiandrogens and 186 their metabolites by RP-HPLC-UV [42] and LC-MS-MS. [43-44] Simultaneous quantification of 187 EZA, darolutamide and their active metabolites in mice dried blood spots using LC-188 MS/MS.[44] 189 Conclusions: 190 EZA is a second-generation androgen receptor inhibitor used to treat metastatic 191

castration-resistant prostate cancer (mCRPC). Analytical techniques used for pharmaceutical

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193 analyses and therapeutic drug monitoring play an important role in comprehending the aspects regarding bioavailability, bioequivalence, and therapeutic monitoring during patient 194 follow-ups. Thus, this study presents a brief literature review on characteristics, properties, 195 pharmacokinetic studies, analytical and bioanalytical methods developed for the analysis of 196 EZA in different matrices, including formulations, biological fluids, and drug delivery 197 198 systems. Conflict of interest 199 200 The authors state no conflict of interest and have received no payment in preparation 201 of this manuscript. Acknowledgments 202 203 The authors thank to Dr. G. Ravindranath (Principal), Smt B. Rajeswari (In-charge, Department of Chemistry), Government College for Men(A), Kadapa, Andhra Pradesh for 204 205 constant encouragement and support.

Ch. G Naidu

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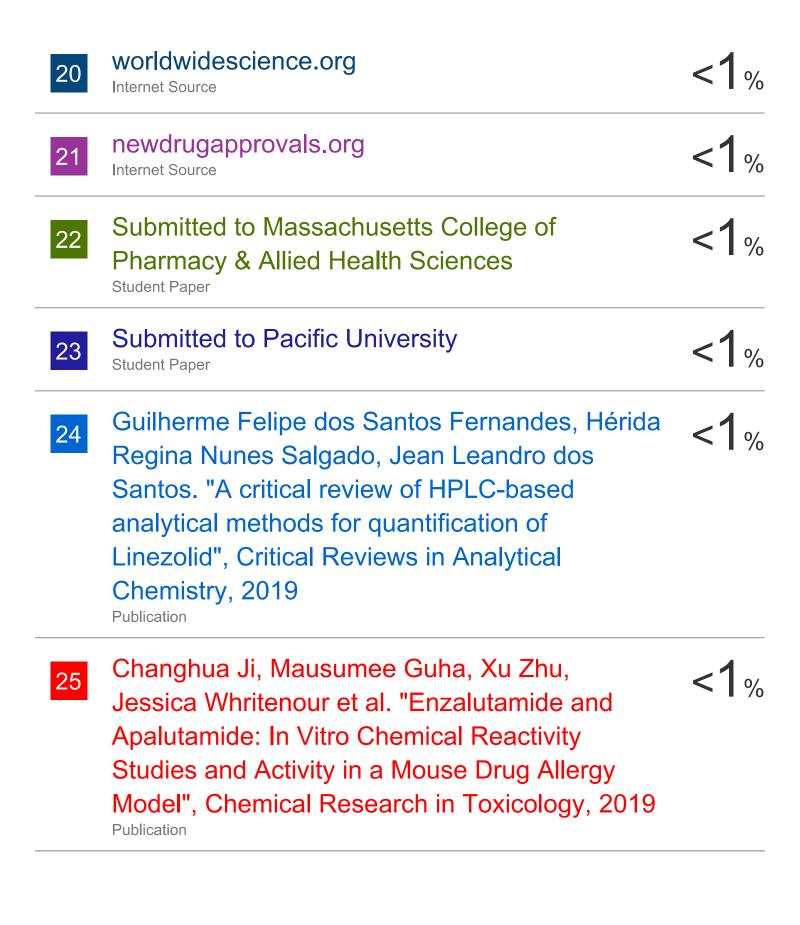
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Characteristics, Properties, Analytical and Bio-analytical methods of Enzalutamide: A Review

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Abstract:

EZA (ENZ) is an efficient second-generation androgen receptor inhibitor accustomed treat metastatic maiming safe prostate malignant growth (mCRPC). It totally was created by Medivation and Astellas and permitted by the FDA in 2012 under the brand name of Xtandi™. EZT has three significant anticancer systems, which hinder the limiting of androgens to the ligand-restricting space of androgen receptors (AR); repress atomic movement of AR; restrain restricting of AR to DNA. It shows the diminished articulation of androgen receptor-subordinate qualities, diminished development of prostate disease cells, and acceptance of malignant growth cell passing and cancer retrogression. As a result, the survival rate of patients with mCRPC is increased. As EZA holds great importance in anticancer therapy, hence, it's necessary to compile the various analytical and bio-analytical methods to monitoring the bioequivalence, bioavailability and therapeutic monitoring of a drug during patient follow-ups. Thus, this study presents a comprehensive literature review on characteristics, properties, analytical and bio-analytical methods in several matrices which include formulations, biological fluids, and drug delivery systems.

Keywords: Enzalutamide, mCRPC, androgen receptor inhibitor, Analytical methods, Bioanalytical methods

1. Introduction

Prostate cancer growth is that the second most normal disease in men, with an expected 31,620 passings and 174,650 cases in the US during 2019. Almost 60% of cases are analyzed in men beyond 65 years old, the sickness only occasionally happens before the time of 40. [1] Early in their turn of events, prostate tumors required moderately elevated degrees of male sex chemicals i.e., androgens to develop. The testicles are the primary beginning of androgens, and medicines that prevent the testicles from creating male sex enzymes known as Androgen Deprivation Therapy (ADT). Subsequently, the majority of the prostate cancer growths rely upon androgen (testosterone-male sex chemical) and the androgen receptors (AR) for their turn of gradual enhancement and endurance. The AR directs the declaration of large numbers of qualities in light of restricting androgen.[2]

There are two significant restorative methodologies utilized in ADT: the essential is to diminish the androgen levels by one or the other compound or careful emasculation, and furthermore the second is to hinder androgen from restricting to the androgen receptors by the usage of a serious inhibitor called antiandrogen.[3] The original antiandrogens were created in the mid 1990s for prostate cancer growth like Flutamide, Bicalutamide, Nilutamide, and so on, Reduction of circling levels of androgen (testosterone) by 90% inside 24 hrs is achieved by careful maiming. In synthetic maiming utilizes analogs of luteinizing chemical delivering chemical (LH-RH) to stop prostate malignant growth. The medications utilized as LH-RH agonists are reuprolide acetic acid derivation and goserelin acetic acid derivation.[4]

After essential therapy with careful or castration, the majority of the patients unavoidably reach to a condition of the sickness named as metastatic emasculation safe prostate malignant

growth (mCRPC) that is related with growth improvement with a middle endurance of under 2 years.[5] Antiandrogens and LH-RH agonists are the bleeding edge of chemical treatment for cutting edge cancer disease, in spite of the fact that it's not corrective. As of late, new treatment choices for mCRPC with various instruments of activity are accessible like focusing on androgen receptor flagging viz abiraterone acetate. [6] Besides, second-generation androgen receptor antagonists like, EZA, apalutamide and darolutamide, etc. are developed for mCRPC treatment, which ultimately inhibits tumor growth and proliferation. Also, these drugs increased quality of life and overall survival in mCRPC patients.[7] As of late, non hormonal treatments were supported for mCRPC incorporate sipuleucel-T (immunotherapy). [8] and radium-223. [9] Unfortunately, these non hormonal treatments just increment endurance time by certain months with patients capitulating to mCRPC. Subsequently, the examination for new ways to deal with block the transcriptional movement of the AR is that the fundamental focal point of current medication improvement programs. This features the pattern to foster medications with novel systems of activity and possibly various instruments of opposition contrasted and antiandrogens.

2. EZA

Enzalutamide (earlier referred to as MDV-3100 & ASP-9785) is an efficient second-generation androgen receptor inhibitor accustomed treat mCRPC. It was created by Medivation and Astellas and endorsed by the FDA as another medication in 2012 under the name of XtandiTM. The definition of ENZ is accessible as fluid filled delicate gelatin containers. Each delicate gelatine case contains 40 mg of ENZ as an answer in caprylocaproyl polyoxylglycerides. It administered at a fixed oral dose of 160 mg once daily (OD) regardless of body surface area, age, and clinical condition.[10]

2.1 Physicochemical properties

4-oxo-2-thioxoimidazolidin-1-yl}-2-fluoro-N-methylbenzamide. It is an achiral compound, thusly no stereoisomerism is noticed. A solitary polymorphic structure has been seen which is reliably created by the assembling system. The medication substance liquefies at 201°C. EZA a white translucent non-hygroscopic strong, basically insoluble in water, sparingly dissolvable in methanol, and solvent in acetonitrile and dimethyl sulfoxide amidst pH 1 and 11. [11]

2.2. Biological properties

Enzalutamide is a shrimp particle with no ionizable aggregation at naturally important pH, subsequently, EZA dissolvability isn't impacted by pH over the physiological reach. EZA shows low fluid solvency (2.0 mg/mL at important pH range), high penetrability across Caco-2 monolayers (mean evident penetrability coefficient ≥31x10-0 cm/sec), and isn't a substrate for P-glycoprotein. Because of its low dissolvability and high penetrability, EZA is a biopharmaceutics characterization framework (BCS) class 2 medication substance.[12] The EZA and its responsive metabolites i.e., N-desmethyl EZA and carboxylic corrosive subordinates are profoundly protein-bound 97-98% and 95%, individually.^[10]

3. Mechanism of action

EZA is among a few chemical treatments that are created to hinder the androgen-fuelled development of mutilate safe prostate malignant growths. EZA has three significant anticancer systems, which repress restricting of androgens to the ligand-restricting space (LBD) of AR; restrain atomic movement of AR; hinder restricting of AR to DNA; restrain cooperations of AR with co-activators and furthermore smother prostate disease cell development by enacting the TGF- β pathway.[13-15] It's a serious inhibitor of dihydrotestosterone, the dynamic metabolite of testosterone.[7] EZA acts to prompt apoptosis

to diminish growth volume moreover the expansion of malignant growth cells.[15-16] However, most prostate tumors at last become mutilate safe that is, they can develop in any event, when androgen levels in the blood are extremely low. ADT doesn't hinder the creation of the modest quantity of androgen that is made by the adrenal organs and by prostate disease cells themselves, and this low level is adequate to fuel the development of mutilate safe prostate tumors. In general, contrasted and other enemy of androgen, it shows the diminished articulation of androgen receptor subordinate qualities, diminished development of prostate disease cells, and enlistment of malignant growth cell demise and cancer relapse. Thus, the endurance pace of patients with mCRPC is expanded.[16]

3.1. ADME studies of ENZ

human plasma were N-desmethyl enzalutamide and a subordinate of carboxylic corrosive. N-desmethyl enzalutamide is a functioning metabolite framed through CYP2C8 digestion. Conversely, the metabolite of carboxylic corrosive is latent. At consistent state, N-desmethyl enzalutamide courses at around a similar plasma focus as EZA, while the carboxylic corrosive metabolite is roughly 25 % lower in vitro measures. Moreover, EZA is chiefly disposed of oy hepatic digestion, while renal discharge is an irrelevant end course for EZA and its dynamic metabolite, N-desmethyl enzalutamide.[3,17] But, renal discharge is consequently a significant pathway for the metabolite of carboxylic corrosive. EZA and N-desmethyl enzalutamide have half-existences of 5.8 and 8.6 days while taking a day to day oral portion of 160 mg in mix with LH-RH analogs, respectively.[3] Therefore, patients treated with 160 mg once day to day arrived at the consistent state focuses after roughly one month of dosing. Middle consistent state box plasma centralizations of EZA, N-desmethyl enzalutamide, and enzalutamide carboxylic corrosive are 11.4 mg/mL, 13.0 mg/mL, and 8.44

mg/mL, separately. Since, the pharmacokinetics of EZA and the likewise effective metabolite N-desmethyl enzalutamide are seldom impacted by hemodialysis, EZA is by all accounts a reasonable treatment methodology for patients with end-stage renal illness going through hemodialysis.^[18]

4. Synthetic Methods:

Many synthesis routes of ENZ have been reported previously.[19-23] Xingling Ma et.al. elucidated structures of the impurities, degradation products and their mechanistic pathways.[24] Zhou et.al. also proposed mechanistic pathway for the formation of EZA impurities and their pathways.^[26] Fig. 1 shows schematic representation of impurities and their path way of formation.

Fig.1 Near Here

Table.1: Impurities and their pathway of formation

Table 1 Near Here

5. Analytical Methods

The improvement of scientific techniques for quality control of medications and drugs is a prerequisite for ventures and research centers. That keeps up with the item quality and shopper trust. Besides, scientific techniques likewise assume a significant part in the drug business, being available from the phases of starting medication union to post-promoting steps. Different logical strategies were accounted for in the writing not exclusively to identify sedates independently yet additionally in mix with different medications. The logical and bio scientific techniques utilized for assurance of Enzalutamide are introduced in Table 2.

Table 2 Near Here

A HPLC method was developed for elucidation of structures of EZA impurities. [24] Determination of Related Substances in EZA Bulk Drug by HPLC. [25] Zhou et.al. determined potential impurities formed from the synthetic route and forced degradation studies. [26] HPLC strategy was produced for measurement of EZA unadulterated medication substance. [27] Zamir et.al., fostered an approved UV spectroscopic techniques for assurance of EZA in unadulterated and drug dose form. [28] A solidness showing P-LC strategy and UV-Visible spectroscopic technique for EZA in mass and engineered blend was accounted for the same. [29-30] Quantification of newly discovered anti-cancer drug EZA in bulk and synthetic mixture by stability indicating TLC method. [31]

6. Bio-analytical Methods

Bioanalysis assumes an essential part in the continuous medication improvement. The literature survey showed that most of distributed strategies were LC-MS/MS-based bioscientific techniques for evaluation of EZA, metabolites and blend drugs. Assurance of EZA by LC-MS strategy in spiked plasma tests [32]. Assessment of EZA and its dynamic metabolite N-desmethyl enzalutamide in biofluids by LC-UV[33], LC-MS [34-37], notwithstanding EZA, abiraterone and their not entirely set in stone in that frame of mind by LC-MS-MS.[38] Concurrent quantitation of abiraterone, EZA, N-desmethyl enzalutamide, and bicalutamide in human plasma by LC-MS/MS.[39], close by various drugs UPLC MS.[40]

7. Pharmacokinetic Studies

Pharmacokinetic analysis plays a vital role in clinical studies, which in turn related to analytical techniques behaviour. The pharmacokinetic studies of EZA ^[17-18] in rat plasma using LC-MS-MS ^[41], alongside other second era non-steroidal antiandrogens and their metabolites by RP-HPLC-UV [42] and LC-MS-MS.[43-44] Simultaneous measurement of

EZA, arolutamide and their dynamic metabolites in mice dried blood spots utilizing LC-MS/MS.[45]. Bioavailability of EZA [46] and strategies on HPLC [47] and delicate gel measurements definition technique [48].

Conclusions:

EZA is a second-age androgen receptor inhibitor used to treat metastatic mutilation safe prostate malignant growth (mCRPC). Scientific strategies utilized for drug examinations and remedial medication checking assume a significant part in understanding the viewpoints in regards to bioavailability, bioequivalence, and helpful observing during patient subsequent meet-ups. Consequently, this study presents a concise writing survey on qualities, properties, pharmacokinetic studies, logical and bioanalytical techniques produced for the examination of EZA in various frameworks, including definitions, organic liquids, and medication conveyance systems.

Conflict of interest

The authors state no conflict of interest and have received no payment in preparation of this manuscript.

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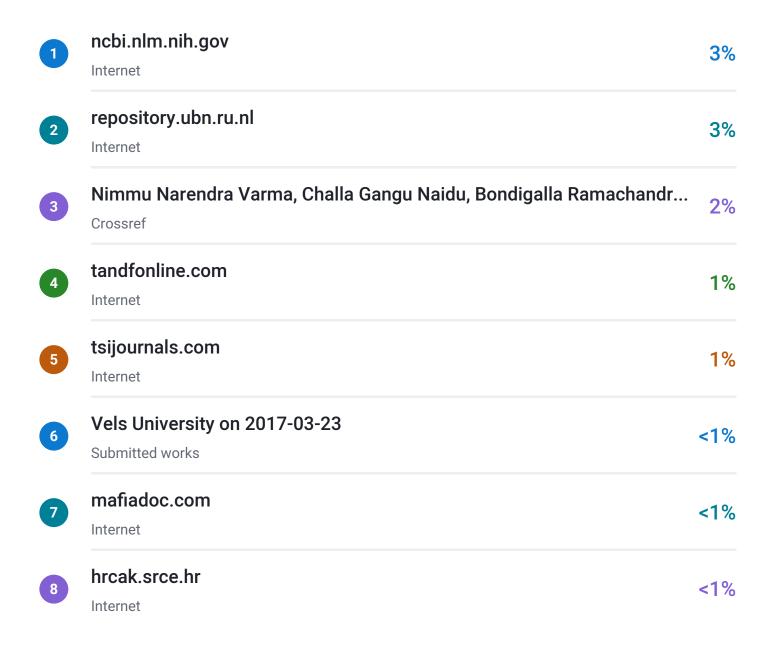
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Optical Characterization of Trivalent Europium

by Jillella Santhosh Vijitha

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> Optical Characterization of Trivalent Europium, Terbium, Samarium, Dysprosium, Neodymium and Erbium ions Doped Boro Phospho Zinc Tungstate Alkali and Mixed Alkali oxide Glasses

Thesis submitted to
YOGI VEMANA UNIVERSITY: KADAPA
for the award of the degree of
DOCTOR OF PHILOSOPHY
in
PHYSICS



Mrs. Jillella Santhosh Vijitha

Under the Supervision of

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M.Sc., M.Phili, Ph.D.
Department of Physics
Government College for Men (A),
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PROJECT STATEMENT

LProject Title:

Spectruscopic investigations on rare-earth ions dopedzine phospha horo tellurite based optical glasses for energy-saving WLEDs, high-power solid-statelasers and optical films

2.3tricf Summary of Project Proposal

The proposed work aims to prepare RE¹⁺ (RE+Eu, Tb, Sui, Dy, Nd, Er &Yb) ions doped zinc phospho born tellurite-basedglasses and to observe the energy transfer mechanism between rare earth ions, e.g., from erbium to ytterbium, from terbium to dysprosium etc., which makes sinc phosphe born tellurite-based glassess are most promising glass materials to be used for various novel, laser and optical fibre applications. More specifically, rare earth ions doped into zinc phosphare born tellurite-based glasses are our unique tools for realizing and utilizing quantum cutting (QC) for white light emitting diodes (WLEDs), lasers, and cetical fibres

optical fibres.

Mlackground:
in/National backdrop

Despite the worldwide demands on the phosphors for display and communication applications, only few groups in India are working on rare-earth-sens-deped glasses in terms of the fundamental and quantum superiors of energy transitions and luminescence phenomena; e.g., C.K. Jayasankar group, Sri Venkateswara University and Dr. S.B. Rai group, Banams Hindu University, working on Nd³⁺ ions doped phosphale, B. Kannakar group at COCRL, Kolkata, K. Marimsultu, Gandhigram Baral Institute and Prof. N. Veeraiah, Acharya Versaiana University study the optical imperties of various stryalent ions doped glasses. Nagarjuna University study the optical properties of various trivalent ions doped glasses.

(b)International backdrop
In the United States of America, the glasses and phosphoes made out of rare-earth ions are extremely lacking. Only limited institutions such as Fayotteville State University, University of Arizona, Alahama A&M University, Hampton University and Austin Peay State Universityhave worked on RE-doped glasses. In the present proposal, we propose new combinations of RE3 (RE=Eu, Th, Sm, Dy, Nd, Er & Yh) ions doped into zinc phospho boro tellurite based optical glasses to optimize the synthesis and emission processes, and provide the visible-to-NIR databases for the development of efficient high-powersolid-state losers, LEDs, and optical fibers.

4.Introduction

The industrial strength of India in terms of the materials for optoelectronics is the use and reserves of care-carth-ions-activated glass materials. Rare earth (RE) ions activated glass materials with unusual physical, thermal and optical properties can enhance functionalities of the laser devices, optical fibers and display device performance; or g. Juminescent materials with cascade emission lines from combination of two rare earth ions can reach the quantum efficiency (QE) higher than 1 and could be useful in the progressive optoelectronics

applications.

The selective doping of mer earth ions into zinc phospho boro tellurite-basedglasses The selective doping of rare earth ions into zine phospho boro reflurite-basedglasses allows the energy transfer between rare earth ions, e.g., from erbium to ytterbium, from terbium to dysprosium etc., which makes silicate-based glasses one of most promising glass materials to be used for various optoeloctronics applications. Mure specifically, rare earth ions depediatio glasses are our unique tools for WLEDs, lasers, and optical fibers.

Quite recently, research and development on glass reclavelege have become popular compared to the well-known conventional glasses. Glasses are evaluated to be stronger good quality and to provide on opportunity in accommodating with required amount of rare earth ions. (E-2 North). [See Nath 2018]

ions as dopants. Especially, glasses containing duel rare earth ions (Ec2+RYb)+ will significantly be rich enough in demonstrating quantum carring phenomenon, Glasses have

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Structural, elemental, optical and photoluminescence properties of Eu⁵⁺ and Tb⁵⁺ doped zinc tungstate boro phosphate glasses for red and green emitting light applications

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Abstract

Doped with trivalent rure-earth ions (Eu3+ and Tb3+), zinc tungstate and borophosphate glasses are reported in this study, along with their structural, elemental, optical, and luminescence properties. Amorphous glass was identified via X-ray diffraction analysis. The elemental evaluation was finished using EDAX. The FTIR spectrum is used to identify ligands. The produced glasses' optical features were studied using optical absorption, FT-Raman spectral analysis, photoluminescence excitation (PLE), and photoluminescence (PL) analysis, Emission spectra of glasses doped with Eu3+ ions reveal the bright red emission at 613 nm (5D0 7F2) with an excitation wavelength of 394 nm. (7F0 \rightarrow 5L6) Green light is emitted at 545 nm (7F5 7F5) and 379 nm (7F6 5G6) is used for excitation in the emission spectra of glasses doped with Tb3+ ions. By analyzing decay curves, we may estimate how long Eu3+ or Tb3+ ions in BPWLZ glasses will remain stable. The energy level diagram explains the emission procedure that takes place in (Eu3+ and Tb3+) doped zinc tungstate borophosphate glasses.

Keywords: Borophosphate glasses, Alkali oxides, Eu1+ ion, Tb1+ ion.

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1	Article
2	A stability indicating LC-MS method for
3	determination of Perindopril and its process related
4	impurities
5	Nadavala Siva Kumar * Mohammad Asif,
6	Department of Chemical Engineering, King Saud University, P.O. Box 800, Riyadh 11421, Saudi
7	Arabia.
8	* Correspondence: shivanadavala@gmail.com; snadavala@ksu.edu.sa Tel.: +966-53-722-8108
9 10	Academic Editor: name Received: date; Accepted: date; Published: date
11	Abstract: Perindopril erbumine is belongs to the member of angiotensin-converting enzyme
12	inhibitors group used in the treatment of heart failure and hypertension. Is simple and highly
13	sensitive LC-MS method has been developed for simultaneous determination of three process-
14	related impurities in perindopril (L-norvaline, L-norvaline ethyl ester HCl, and (S)-inodoline-2-
15	carboxylic acid). The samples were separated using the mobile phase: 5mM ammonium formate
16	(A): acetonitrile/methanol (B) on a Symmetry C ₁₈ column (75 mm x 4.6 mm, 3.5 µm) using gradient
17	elution mode at a flow rate of 0.6 mL/min. The developed method was fully validated as per ICH
18	guidelines and can be used for quality testing of perindopril as well as its impurities in
19	pharmaceuticals.
20	Keywords: Perindopril erbumine, Process related impurities, Hypertension, LC-MS, Stability
21	indicating method.
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1. Introduction

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Perindopril erbumine (PER) is a tert-butylamine salt of perindopril; Perindopril is a pro-drug and 32 33 metabolized in vivo by hydrolysis of the ethyl ester group to form perindopril at the biologically active metabolite. PER is an angiotensin-converting-enzyme (ACE) inhibitor being successfully 34 35 used in treating various cardiovascular diseases such as heart failure, hypertension, high blood 36 pressure and ischemic heart disease [1-3]. However, in some countries in the climatic zones III and 37 IV Perindopril arginine have been using in place of Perindopril erbumine due to its therapeutically 38 equivalent and improved stability [4]. 39 Literature survey revealed that several methods for quantification of PER and its process-related 40 impurities. Medenica et al. 21 developed an isocratic HPLC method for estimation of PER and its 41 impurities [5]. A micro-emulsion LC method for quantification of PER and its impurities was 42 reported, but it was not completely validated [6]. Zaazaa et al. reported TLC-densitometric and 43 HPLC methods for the impurity testing of amlodipine and perindopril in pharmaceutical formulation [7]. The British Pharmacopeia (BP) monograph proposes a long run time (65 min) 44 45 gradient RPLC method using perchloric acid as mobile phase additive (pH: 2.5). The method is not 46 only time consuming but also produces inadequate peak shapes [8]. Micro-calorimetry and HPLC methods for quantification perindopril erbumine in aqueous solutions was reported [9][10] 47 48 Simultaneous estimation of perindopril and indapamide in presence of impurities and degradation 49 products was reported [10, 11]. Prameela Rani et al. developed an HPLC method for PER and the 50 results were statistically compared by applying Student's t-test and F-test [12]. A stability-51 indicating RPLC method for perindopril erbumine was reported [13, 14]. Darshana et al. developed 52 absorbance correction spectrophotometric and simultaneous equation spectrophotometric methods 53 for the simultaneous determination of perindopril and indapamide in pharmaceutical formulation 54 [15]. Nevin et al. 29 published a paper on first-derivative spectrophotometric method with zero 55 crossing technique and ratio derivative spectrophotometric technique for perindopril and 56 indapamide in pharmaceutical dosage forms [16]. Abdalla et al. developed a RPLC method for 57 separation of perindopril with indapamide and captopril with indapamide in pharmaceutical 58 formulations [17]. Vijayalakshmi et al. reported a first-order derivative spectrophotometric method 59 for estimation of PER and losartan in formulations [18]. A kinetic study on the isomerization of perindopril by HPLC was reported [19]. Juddy et al. reported simultaneous estimation of 60 61 perindopril erbumine and indapamide by RP-HPLC in pharmaceutical dosage [20]. RPLC method 62 for quantification of losartan potassium and perindopril erbumine in formulations was reported 63 [21].





- Many authors studied for determination of some process-related impurities by excluding few low
 UV absorbance synthetic route intermediates. To quantify such low absorbance impurities, highly
 sensitive mass detector is essential rather than classical detection methods like UV and RI. The aim
 of the present study was development of a simple stability-indicating LC-MS method for
 quantification of three process-related impurities in Perindopril bulk drug substances, which were
 not studied earlier.
- 70 2. Experimental
- 71 2.1. Chemicals and reagents
- Perindopril erbumine, L-norvaline, L-norvaline ethyl ester HCl and (S)-inodoline-2-carboxylic
 acid were procured from Sigma-Aldrich Ltd (St. Louis, USA) (Fig. 1). Methanol and acetonitrile
 (HPLC grade) were purchased from J. Baker (Phillipsburg, USA). GR grade ammonium formate,
 ammonium acetate, and potassium dihydrogen phosphate were procured from Merck (Mumbai,
 India). Water was prepared from Milli Q water purification system purchased from Millipore
- 78 2.2. Instrumentation

(Bangalore, India).

77

- The Liquid Chromatography experiments were performed on a Shimadzu HT containing with binary pump (LC-20 AD), a DGU-20A5 degasser unit, and an auto sampler (SIL-HTC) (Shimadzu Corporation, Kyoto, Japan).
- Quantification was achieved by mass spectrometry using an AB Sciex (Model. API-4000) mass
 spectrometer (Foster City, CA, USA) equipped with a Turboionspray interface at 400°C. The mass
 spectrometer was operated in the positive detection mode. The ion spray voltage was set at 5000 V.
 The source parameters viz., the nebulizer gas, 14 psi; curtain gas, 30 psi; auxiliary gas, 35 psi; and
 collision gas, 10 psi were applied. The compound parameters such as declustering potential, 60 V;
 entrance potential, 10 V; collision energy, 25 V; and collision cell exit potential, 15 V were used.
- Detection of components were carried out in the multiple-reaction monitoring mode (MRM).

 Quadrupoles Q1 and Q3 were set to unit resolution. The analytical data acquisition and processing
- 90 were performed using Analyst software $^{\text{TM}}$ (version 1.5.1).
- 91 2.3. Sample Preparation
- The stock solutions of perindopril (1 mg/mL) and 3 process-related impurities (0.1 mg/mL) were prepared by dissolving in Acetonitrile: Water (70:30 v/v). The stock solutions were stored at 5°C and found to be stable for 30 days. The stock solutions were further diluted with the mobile phase containing Acetonitrile: mM ammonium formate (30.124.70 v/v) for working standard





- solutions. ²⁴Defore analysis, all the prepared standard samples were filtered through a 0.45μm nylon membrane and degassed ultrasonically for 5 min.
- 98 3. Results and discussion
- 99 3.1. Optimization of chromatographic conditions
- 100 Preliminary experiments for method development were tried on Symmetry C18 column (75 mm x 4.6 mm, 3.5 µm) using water and methanol as the mobile phase. All impurities having ionizable 101 groups such as amines and carboxylic acids groups may undergo ionization during the interaction 102 103 with the mobile phase and stationary phase. Hence, to change the selectivity, the effect of buffers such as potassium dihydrogen phosphate, ammonium acetate, and ammonium formate on 104 105 separation was tested. In the isocratic mode, unfortunately, Imp-II was co-eluted with Imp-III due to their similar polarities. [3] 106 107 Further, gradient elution mode was selected to not only enhance resolution and peak shape, but also reduce the retention time of late eluting peaks. It was found that gradient elution mode gave 108 109 better separation than isocratic elution mode. Finally, ammonium formate (A) was chosen as a 110 buffer because its volatile nature and suits for LC-MS analysis. To reduce the gradient drift, a mixture of Acetonitrile and Methanol (B) was selected as organic phase. A gradient program was 111 112 framed in such a way that 15% B was applied from 0 to 3 min for the separation of Imp-I and PER. 113 Then, a fast gradient (15-50% B) from 3 to 7 min was necessary for the separation of polar 114 substances II and III. Then, isocratic condition (75% B) was maintained from 7-9 min to stabilize the column. Then sharp decrease of gradient was found to be optimal. As a last step of the gradient 115 116 program, 4 min re-equilibration with the initial mobile phase (15% B) was necessary for repeatability of retention times. In addition, to reducing the runtime column compartment 117 118 temperature was maintained at 40 °C without disturbing the resolution between critical pairs such 119 as Imp-II and Imp- III. The optimized LC conditions were extended to LC-MS studies. LC-MS
- 121 3.2. LC-MS conditions

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The separation of perindopril and its process related impurities were carried out on a Symmetry C_{18} column (75 mm x 4.6 mm, 3.5 µm) with mobile phase containing 5 mM ammonium formate buffer (A) with acetonitrile: methanol (95.5 v/v) (B) under gradient elution mode. The flow rate was maintained at 0.6 mL/min. The optimized gradient program was as follows: 0.01 min-15% B, 3.0 min-50% B, 7.0 min - 75% B, 9.0 min-75% B, 9.5 min-15% B, 12.0 min-15.0% B-re-equilibration The column compartment temperature was maintained at 40 °C. The injection volume was 10 µL. Detection of components were carried out in multiple-reaction monitoring mode (MRM) by

spectra of Perindopril and its process-related impurities are shown in Fig. 2.



129



130 norvaline ethyl ester HCl, and m/z 163.1 and 120.1 for (S)-inodoline-2-carboxylic acid, respectively 131 (Fig. 1). 132 4.0. Method validation 133 The quantitative aspects of the method were validated according to ICH Q2 (R1) guidelines 134 [22]. 4.1. Specificity 135 136 The specificity of the method was determined by spiking perindopril to its three impurities and calculated the resolution factors. The resolution factors for perindopril and its related 137 impurities were greater than 2.0. There was no obvious interference from other components. Hence, 138 139 the developed LC-MS method was found to be specific. 4.2. System suitability 140 141 The system suitability was conducted for PER and 3 process-related impurities at 25 µg/mL 142 and their %RSD values were evaluated by making five replicate injections. The %RSDs were 1.9, 143 1.8, 1.9, and 2.5 for L-norvaline, PER, L-norvaline ethyl ester HCl, and (S)-Inodoline-2-carboxylic 144 acid, respectively. The system was deemed to be suitable for analysis as the resolution factor was 145 greater than 2.0, and tailing factor for all analytes were ≤ 1.20. System suitability results are given 146 in Table 1. 4.3. Sensitivity 147 148 The sensitivity of the method was assessed in terms of limit of detection (LOD) and limit of quantification (LOQ). The LOD and LOQ values for the impurities were estimated based on signal-149 to-noise ratios of 3:1 and 10:1, respectively. The LOD and LOQ values for perindopril and related 150 impurities were obtained in the range of 0.6-1.3 µg/mL and 1.8-4.5 µg/mL, respectively. It indicated 151 sensitivity of the method is high. The LOD and LOQ results are given in Table 3. LOQ spectra of 152 153 perindopril process-related impurities are shown in Fig. 3. 154 4.4. Precision Precision of the method was tested at three 3 concentration levels by making six replicates. [12] 155 The analysis was performed three times on the same day and also on three consecutive days, 156 respectively. The %RSD values for intra-day and inter-day analysis were found to be within the 157 accepted limits (Table 2). These results revealed that the analytical method is precise. 158 4.5. Linearity 159 160 The linearity of the method was examined at 6 different concentrations of PER and related impurities from their consequent LOQ 40%, 60%, 80%, 100%, and 150% concentration level. LOQ 161

monitoring the transition pairs of m/z 118.1 and 88.1 for L-norvaline, m/z 146.1 and 118.1 for L-





162 values for L-norvaline, L-norvaline ethyl ester HCl, and (S)-inodoline-2-carboxylic acid, were 4.55 $(\mu g/mL)$, 1.8 $(\mu g/mL)$, and 3.0 $(\mu g/mL)$, respectively. The calibration curve was drawn by plotting 163 peak areas versus respective analyte concentrations. The straight line and correlation coefficient 164 values were regressed using a linear equation model. The correlation coefficients (r²) of perindopril 165 and its 3 impurities were greater than 0.9990 (Table 3). Linearity was estimated for perindopril in 166 the concentration range $10-200 \mu g/mL$ ($r^2 = 0.9998$). The method exhibited good linearity over the 167 168 given concentration range for each analyte (Table 3). 169 4.6. Accuracy 170 Accuracy of the method was examined by recoveries of all the impurities at four different 171 concentration levels such as LOQ, 50%, 100%, and 150% with six replicates (n = 6). PER (specified limit of 200 μg/mL) was spiked to each impurity at LOQ, 12. ^[79], 25, and 37.5 μg/mL. The percentage 172 of recoveries and %RSDs of process-related impurities were found to be in the range of 97.5-100.7% 173 174 and 0.2-1.6%, respectively. It demonstrated that the accuracy of the method was high (Table 4). 175 4.7. Robustness 176 The robustness of the method was examined by making small but deliberate variations in the 177 chromatographic method conditions. The effect flow was altered by 0.1 unit (-10% to +10%), column 178 oven temperature altered by 2 °C units (-2 °C to +2 °C) and % of organic modifier also altered by 0.2 179 units (-0.2 to +0.2 units) from the optimal values. Under the robustness study, the resolution between the closely eluting impurities namely impurity-II and impurity-III was 2.0. It indicated 180 that the developed method was highly robust and is unaffected by small changes in experimental 181 182 conditions. 4.8. Solution stability 183 184 The solution stability of PER and all related impurities were placed at room temperature and we assessed the recoveries at their LOQ value at time intervals of 0, 12, and 24 hrs. The recoveries 185 were in the range of 97.31-98.46%, 99.10-101.78%, and 99.47-100.78% for L-norvaline, L-norvaline 186 ethyl ester HCl, and (S)-Inodoline-2- carboxylic acid, respectively. It indicated that the working 187 188 standards were stable up to 24 hrs. 5. Conclusions 189 190 A simple and highly sensitive LC-MS method has been developed and validated for 191 simultaneous determination of three process-related impurities in perindopril. The components were separated on a Symmetry C₁₈ column in gradient elution mode. The developed method was 192 fully validated according to ICH guidelines. This stability-indicating LC-MS method can be used 193 194 for quality control of PER and its related impurities in bulk drug substances and formulations.





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